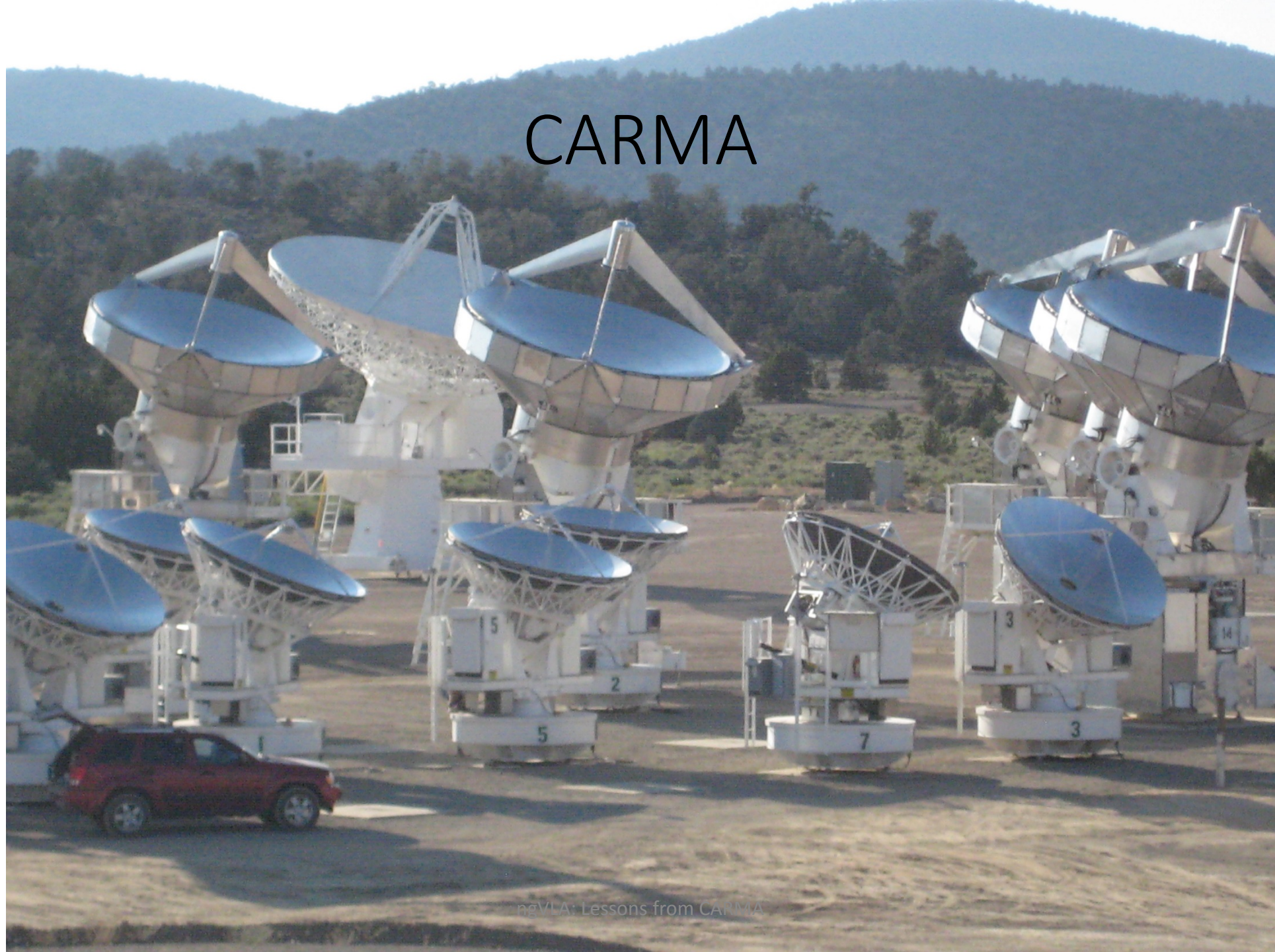


Lessons from CARMA

David Woody

CARMA



CARMA antennas

size	10-m	6-m	3.5-m
optical config.	symmetric bent cass.	symmetric cass.	symmetric bent cass.
surface	85 honeycomb hex panels	4 rings of machined cast panels	5 rings of machined cast panels
secondary	XYZ control	Z control	static
rec'r location	cab outside EL bearings	cab at cass focus	box at cass focus
EL mechanism	jack screw, screw rotates	friction wheel	jack screw, worm driven nut
AZ mechanism	bull gear, 2 pinions, cycloid reduction, two motors	friction wheel, cycloid reduction	bull gear, 2 pinions, cycloid reduction, 1 motor
motors	brushed DC	stepper	electrically commutated
metrology	active tiltmeters, optical camera	passive tiltmeters, optical camera	passive tiltmeters

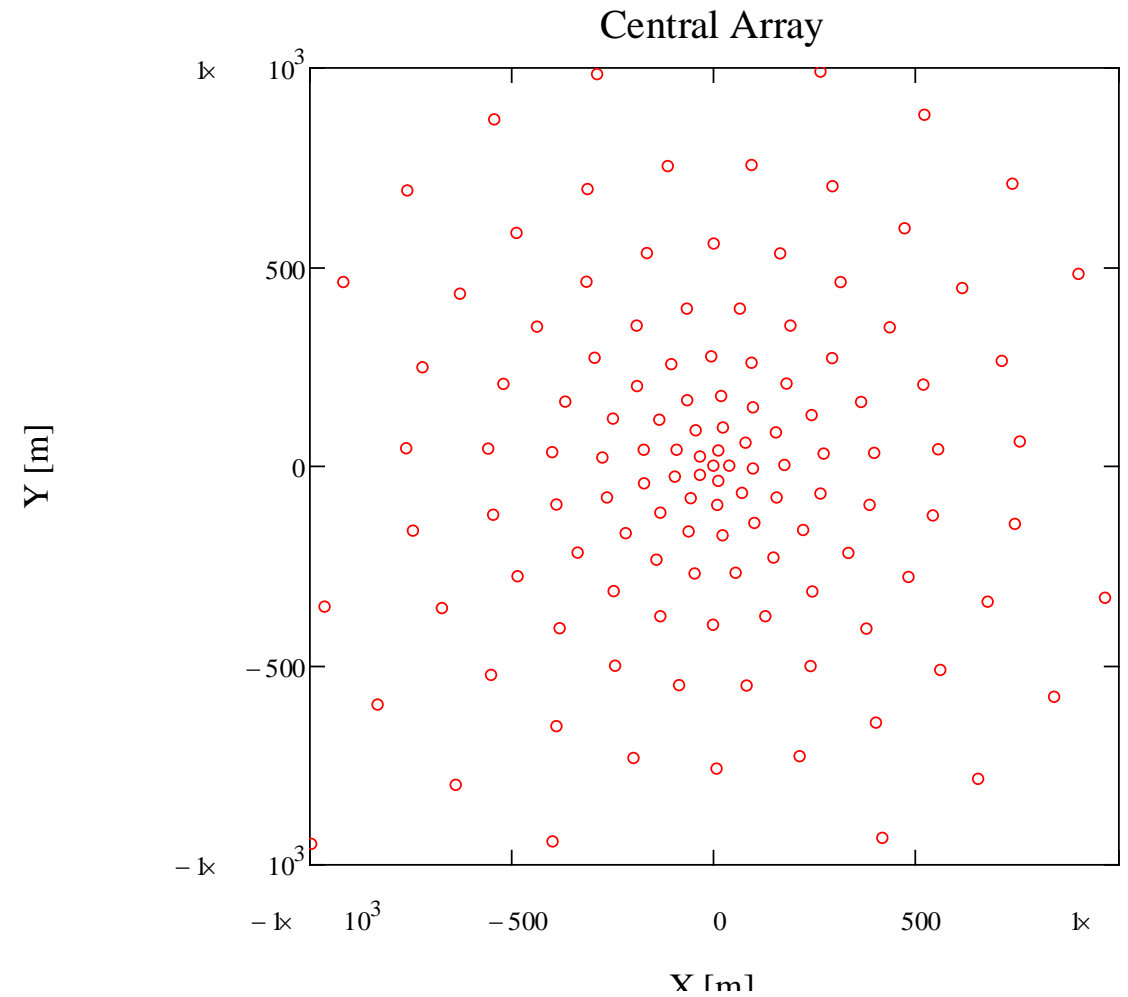
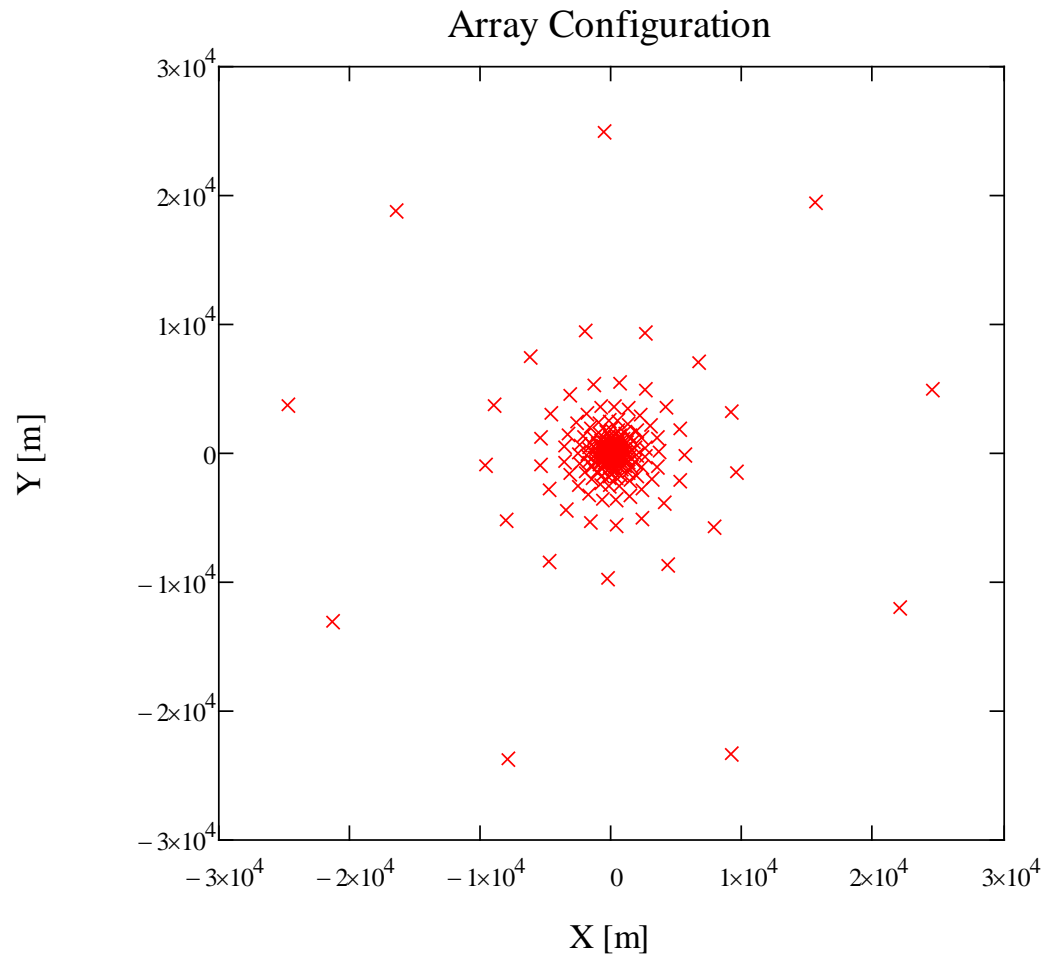
Maintenance strategies

- Easy to change modules
 - All motors, gears and bearings (including AZ and EL bearings)
 - Accessibility with plug and play
- Extensive monitoring
 - Extensive diagnosis and reporting
 - Software is not easy

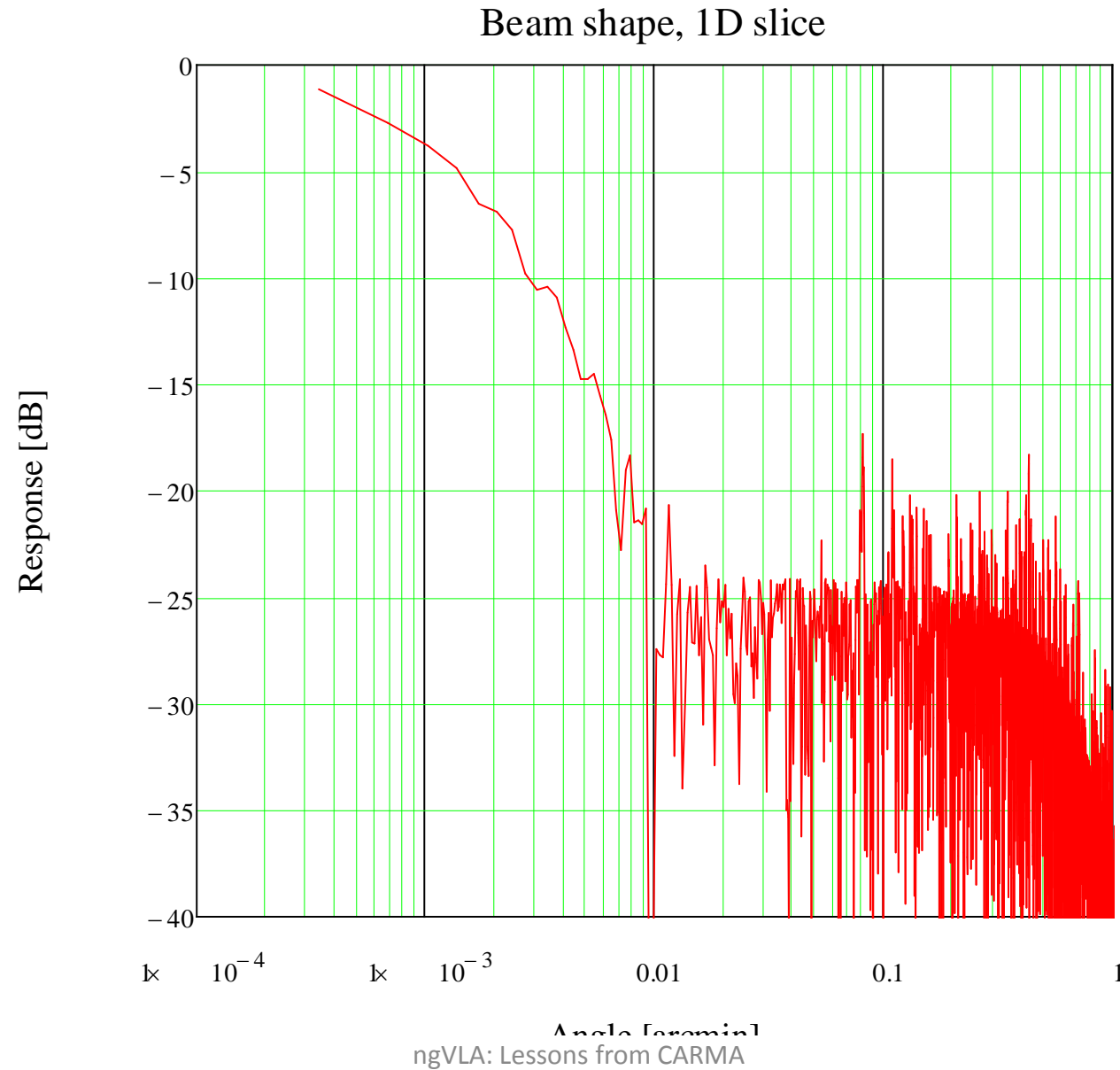
Concerns

- High slew and tracking speed will be important
- Pointing will be difficult for good 3 mm performance
 - Wide field mapping => fast slewing => dynamic pointing => high f_0
 - High fidelity and dynamic range imaging requires excellent pointing
 - Need tighter specification
- Surface accuracy will be expensive
 - High fidelity and dynamic range imaging requires good stable primary beam
 - Need tighter specifications
- Weather seeing will dominate the high frequency performance
 - Precision conditions for telescope nominal performance are too limited
 - Good seeing is not always correlated with “precision conditions”
- Telescope control code
 - Open source
 - Easy to modify and update
 - Modern interface
 - Complete set of requirements and specifications

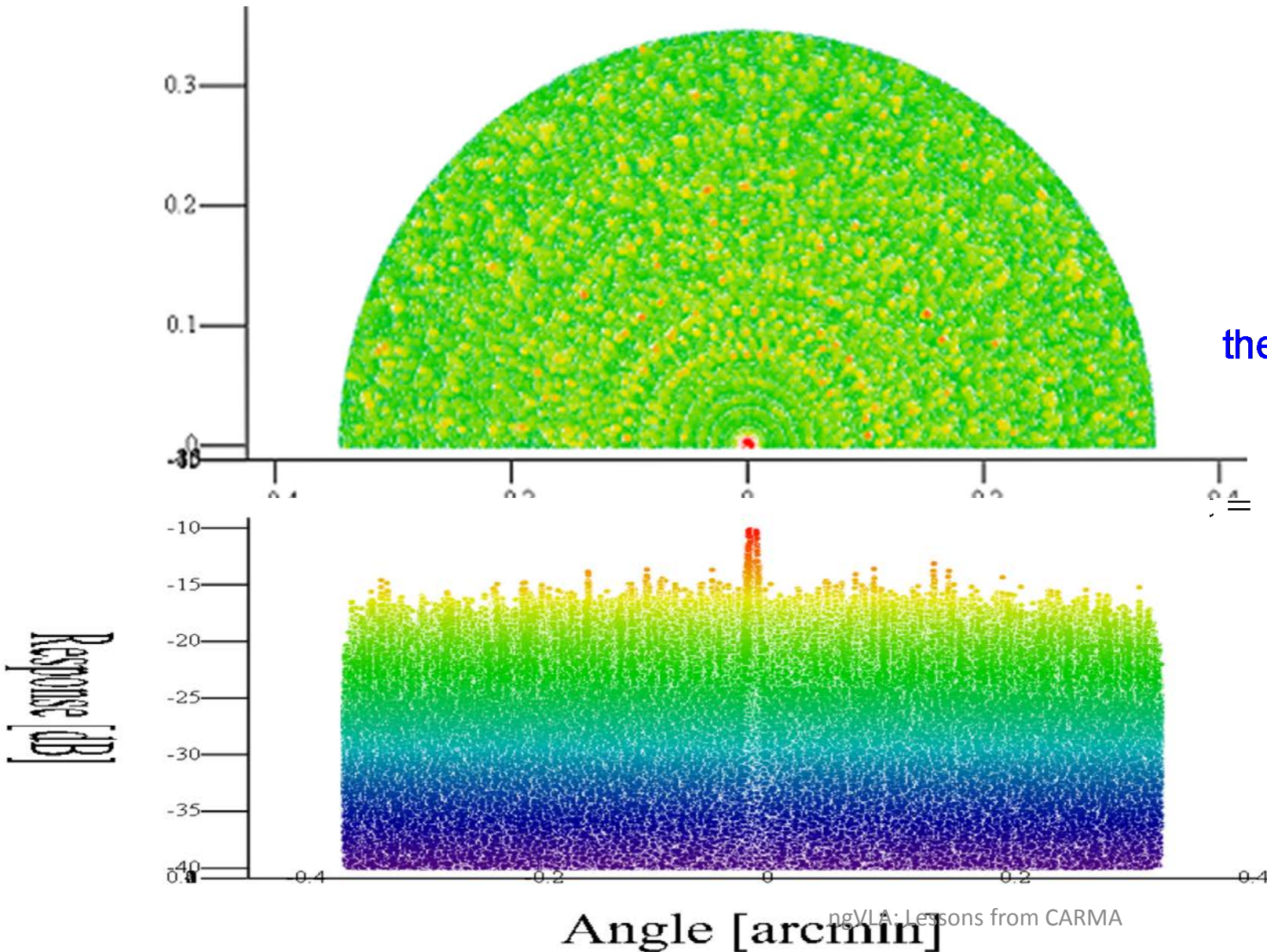
Possible array configuration



Slice through PSF beam at 3 mm



Snapshot synthesized beam at 100 GHz



$$s_{\max} \approx \frac{2}{N} \ln(\text{mag})$$

$$s_{\max, \text{opt}} \approx \frac{1}{N} [2 \ln(\text{mag}) - \ln(N)]$$

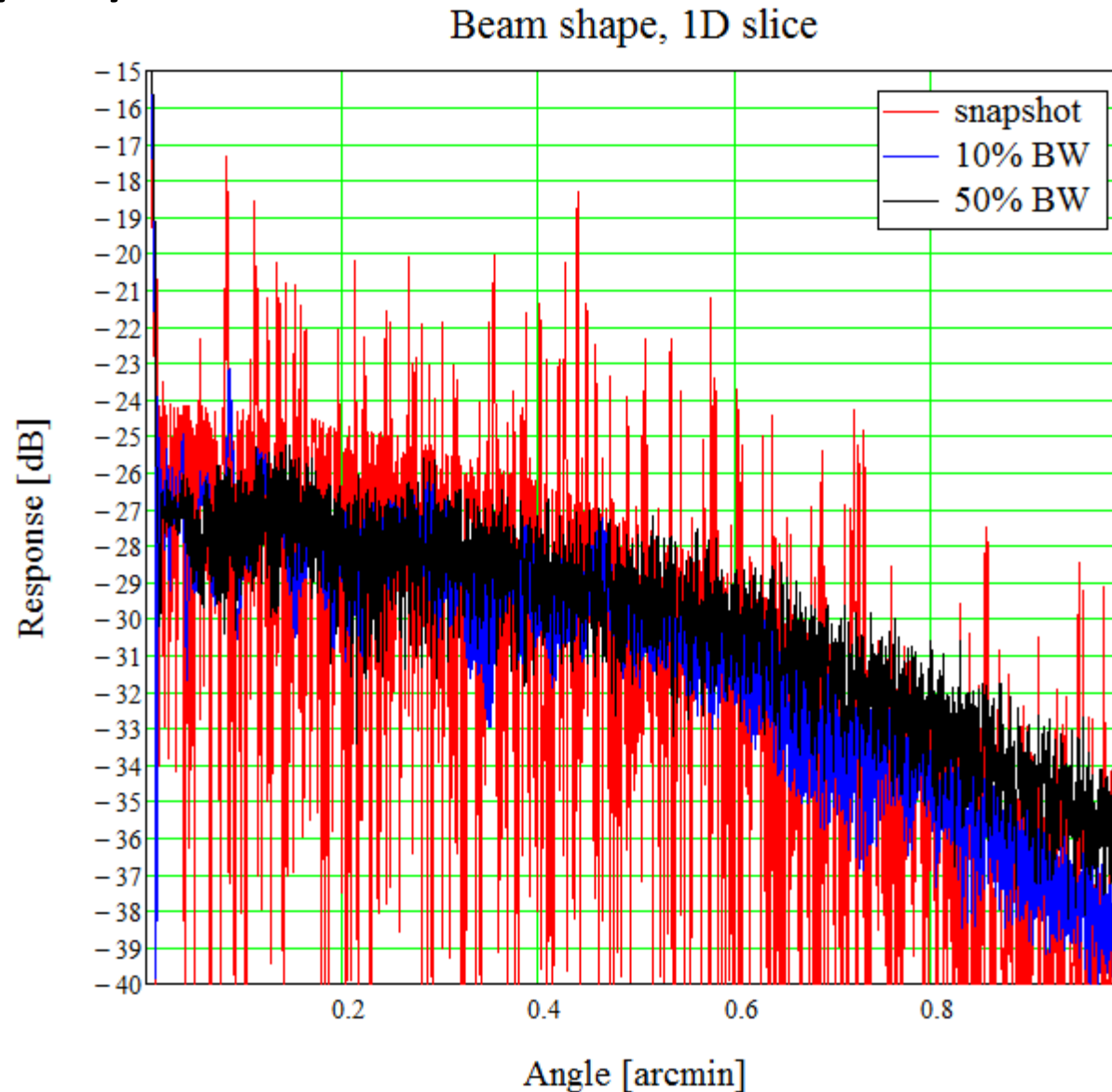
theoretical sidelobes [dB]

−24.116 average

−12.113 peak for random array

−13.985 peak for optimized array

Frequency synthesis for continuum sources



Earth rotation and frequency synthesis will greatly reduce the sidelobe peaks